

ADDISON MICRO GRAIN SOLID CARBIDE INTERNAL COOLANT BURNISHING DRILLS (SHORT SERIES) Specifications Conform to : DIN 6537 Dimensions in mm



Drill Diameter m7	Shank Diameter h6	Flute Length	Overall Length
5.00	6.0	28	66
5.10	6.0	28	66
5.20	6.0	28	66
5.50	6.0	28	66
5.55	6.0	28	66
5.80	6.0	28	66
6.00	6.0	28	66
6.10	8.0	34	79
6.20	8.0	34	79
6.30	8.0	34	79
6.50	8.0	34	79
6.60	8.0	34	79
6.80	8.0	34	79
6.90	8.0	34	79
7.00	8.0	34	79
7.10	8.0	41	79
7.40	8.0	41	79
7.50	8.0	41	79
7.80	8.0	41	79
8.00	8.0	41	79
8.10	10.0	47	89
8.40	10.0	47	89
8.50	10.0	47	89
8.60	10.0	47	89
8.70	10.0	47	89
8.80	10.0	47	89
9.00	10.0	47	89
9.30	10.0	47	89
9.50	10.0	47	89
9.60	10.0	47	89
9.80	10.0	47	89
10.00	10.0	47	89
10.20	12.0	55	102
10.40	12.0	55	102
10.50	12.0	55	102
10.60	12.0	55	102
10.80	12.0	55	102
11.00	12.0	55	102

Drill Diameter m7	Shank Diameter h6	Flute Length	Overall Length
11.20	12.0	55	102
11.50	12.0	55	102
11.80	12.0	55	102
12.00	12.0	55	102
12.20	14.0	60	107
12.25	14.0	60	107
12.50	14.0	60	107
12.70	14.0	60	107
12.75	14.0	60	107
12.80	14.0	60	107
13.00	14.0	60	107
13.10	14.0	60	107
13.50	14.0	60	107
13.80	14.0	60	107
14.00	14.0	60	107
14.25	16.0	65	115
14.50	16.0	65	115
14.75	16.0	65	115
14.80	16.0	65	115
15.00	16.0	65	115
15.10	16.0	65	115
15.50	16.0	65	115
15.80	16.0	65	115
16.00	16.0	65	115
16.50	18.0	73	123
16.75	18.0	73	123
16.80	18.0	73	123
17.00	18.0	73	123
17.50	18.0	73	123
17.80	18.0	73	123
18.00	18.0	73	123
18.50	20.0	79	131
18.80	20.0	79	131
19.00	20.0	79	131
19.50	20.0	79	131
19.80	20.0	79	131
20.00	20.0	79	131

Drills are also available with TIN Coating / TIALN Coating/ TiCN Coating | TYPE OF FLUTE : Two Straight Flute with Four Margins | POINT ANGLE : 120°

TYPE OF SHANK : Parallel Shank as per DIN 6535 HA

Application:- Machining for Cast Iron, Aluminium Silicon Alloy and Aluminium Alloy only.

ADDISON MICRO GRAIN SOLID CARBIDE INTERNAL COOLANT BURNISHING DRILLS (LONG SERIES) Specifications Conform to : DIN 6537 Dimensions in mm



Drill Diameter m7	Shank Diameter h6	Flute Length	Overall Length
5.00	6.0	44	82
5.10	6.0	44	82
5.20	6.0	44	82
5.50	6.0	44	82
5.55	6.0	44	82
5.80	6.0	44	82
6.00	6.0	44	82
6.10	8.0	53	91
6.20	8.0	53	91
6.30	8.0	53	91
6.50	8.0	53	91
6.60	8.0	53	91
6.80	8.0	53	91
6.90	8.0	53	91
7.00	8.0	53	91
7.10	8.0	53	91
7.40	8.0	53	91
7.50	8.0	53	91
7.80	8.0	53	91
8.00	8.0	53	91
8.10	10.0	61	103
8.40	10.0	61	103
8.50	10.0	61	103
8.60	10.0	61	103
8.70	10.0	61	103
8.80	10.0	61	103
9.00	10.0	61	103
9.30	10.0	61	103
9.50	10.0	61	103
9.60	10.0	61	103
9.80	10.0	61	103
10.00	10.0	61	103
10.20	12.0	71	118
10.40	12.0	71	118
10.50	12.0	71	118
10.60	12.0	71	118
10.80	12.0	71	118
11.00	12.0	71	118

Drill Diameter m7	Shank Diameter h6	Flute Length	Overall Length
11.20	12.0	71	118
11.50	12.0	71	118
11.80	12.0	71	118
12.00	12.0	71	118
12.20	14.0	77	124
12.25	14.0	77	124
12.50	14.0	77	124
12.70	14.0	77	124
12.75	14.0	77	124
12.80	14.0	77	124
13.00	14.0	77	124
13.10	14.0	77	124
13.50	14.0	77	124
13.80	14.0	77	124
14.00	14.0	77	124
14.25	16.0	83	133
14.50	16.0	83	133
14.75	16.0	83	133
14.80	16.0	83	133
15.00	16.0	83	133
15.10	16.0	83	133
15.50	16.0	83	133
15.80	16.0	83	133
16.00	16.0	83	133
16.50	18.0	93	143
16.75	18.0	93	143
16.80	18.0	93	143
17.00	18.0	93	143
17.50	18.0	93	143
17.80	18.0	93	143
18.00	18.0	93	143
18.50	20.0	101	153
18.80	20.0	101	153
19.00	20.0	101	153
19.50	20.0	101	153
19.80	20.0	101	153
20.00	20.0	101	153

Drills are also available with TIN Coating / TIALN Coating / TiCN Coating

TYPE OF SHANK : Parallel Shank as per DIN 6535 HA | TYPE OF FLUTE : Two Straight Flutes with Four Margins

POINT ANGLE : 120°

Application:- Machining for Cast Iron, Aluminium Silicon Alloy and Aluminium Alloy only.